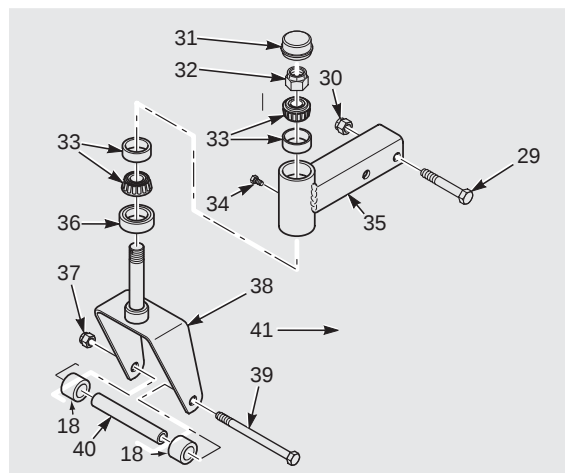


SCAG[®]

POWER EQUIPMENT



MODEL SZC

ILLUSTRATED PARTS LIST

This manual covers the illustrated parts list for:

SZC36A-16HN
SZC36A-17KAI
SZC36A-19KAI
SZC42A-19KAI
SMZC-36A
SMZC-42A

with a serial number of B3900001 to B3999999
with a serial number of B4000001 to B4099999
with a serial number of B4100001 to B4199999
with a serial number of B4400001 to B4499999
with a serial number of B4600001 to B4699999
with a serial number of B4700001 to B4799999

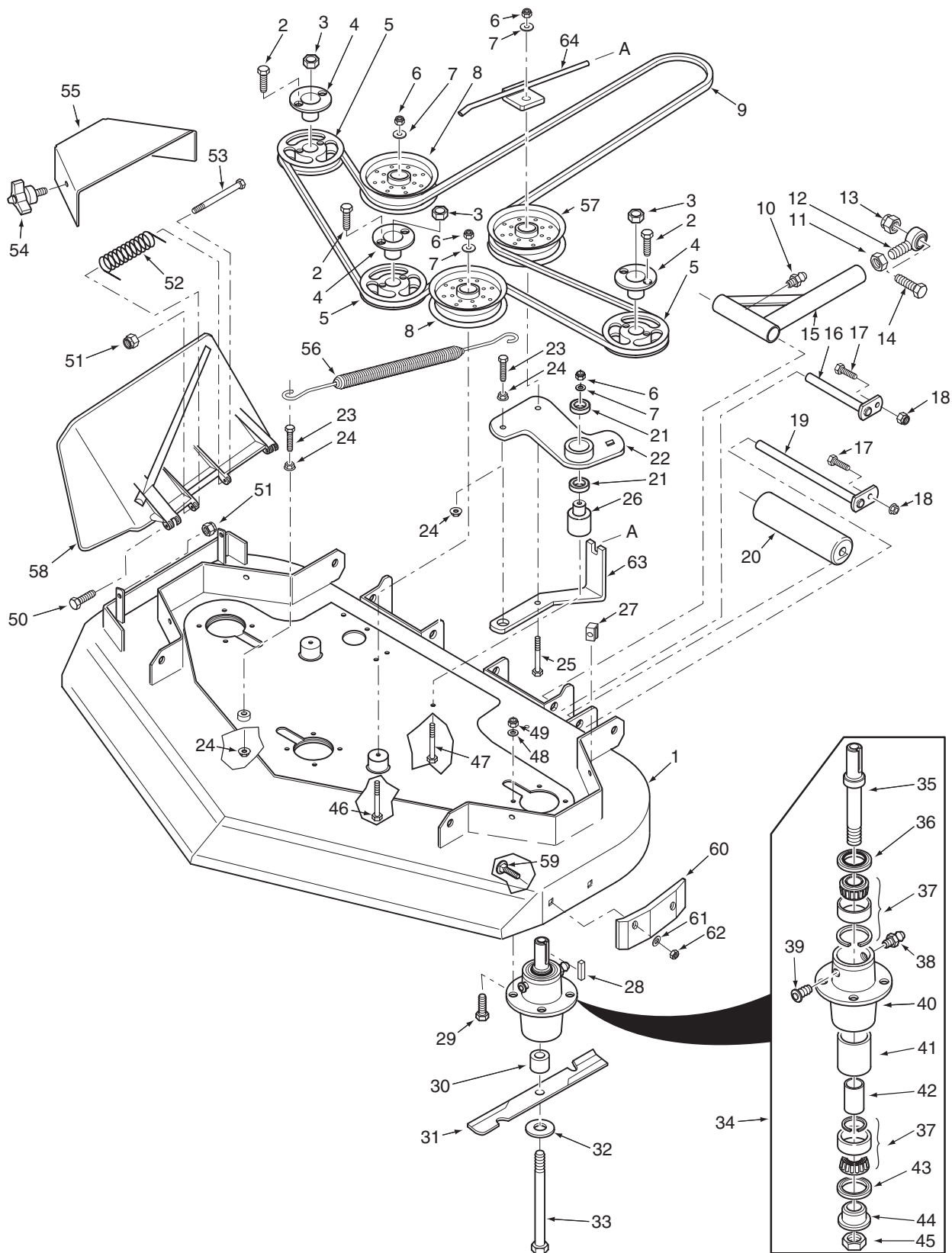
NOTES



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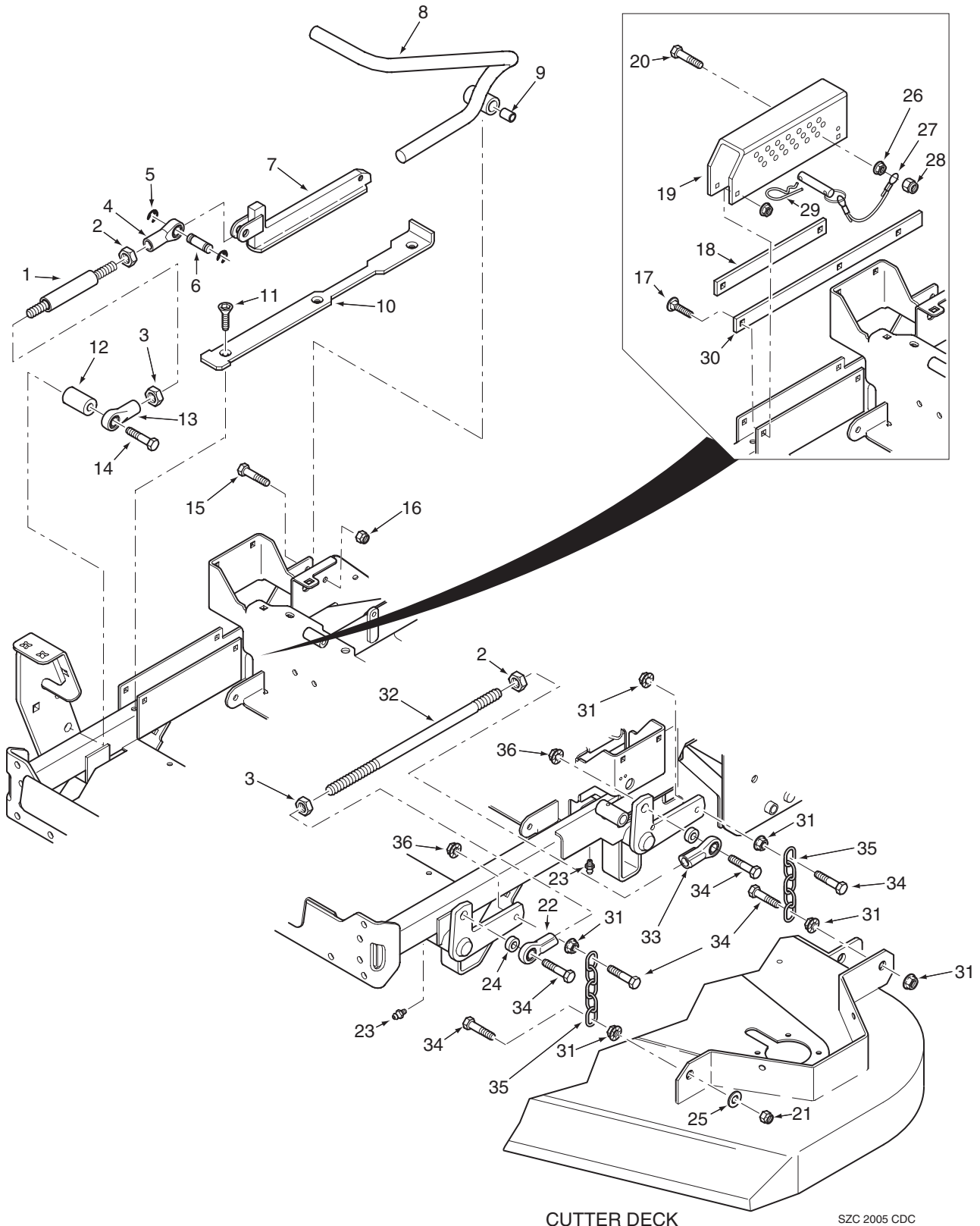
36A" & 42A" CUTTER DECKS



36A" & 42A" CUTTER DECKS

Ref. Part No. No.	Description	36 42	Ref. Part No. No.	Description	36 42
1 461850	Cutter Deck (incl. decals)	x	35 43663	Shaft, Cutter Spindle (36")	x
461851	Cutter Deck (incl. decals)	x	43589	Shaft, Cutter Spindle	x
2 04015-14	Bolt, Hex Head 1/4-20 x 3/4"	x	36 481024	Seal, Top	x x
04001-172	Bolt, Hex Head 1/4-20 x 1"	x	37 481022	Bearing Assembly	x x
3 04020-09	Nut, 5/8-11	x x	38 48114-04	Grease Fitting	x x
4 48926	Tapered Hub, 1.125" Bore	x x	39 48677	Relief Fitting, Tapered Spindle	x x
5 483110	Pulley, 4.15 O.D. (36")	x	40 43644	Spindle Housing	x x
482646	Pulley, 4.75 O.D. (42")	x	41 43312	Spacer, Outside	x x
6 04021-09	Nut, Elastic Stop 3/8-16	x	42 43296	Spacer, Inside	x x
7 04043-04	Flatwasher, 3/8-.391 x .938 x .105	x x	43 481025	Seal, Bottom	x x
8 483215	Pulley, 5" Idler	x x	44 43297	Spindle Bushing, Bottom	x x
9 483001	Belt, Cutter Deck (36")	x	45 481035	Nut, Special 1 - 1/16-18	x x
483002	Belt, Cutter Deck (42")	x	46 04001-23	Bolt, 3/8-16 x 4-1/2"	x x
10 48114-04	Grease Fitting 1/4-28 Self Tapping	x x	47 04001-77	Bolt, 3/8-16 x 3-1/2"	x x
11 04020-08	Nut, 1/2-20 UNF	x x	48 04030-03	Lock washer, 5/16"	x x
12 48542	Rod End, 1/2-20 RH Thread	x x	49 04021-22	Nut, Elastic Stop 5/16-18 Gr. 8	x x
13 04021-07	Nut, Elastic Stop 1/2-13	x x	50 04001-11	Bolt, 5/16-18 x 1-1/2"	x x
14 04001-87	Bolt, Hex Head 1/2-13 x 4"	x x	04001-12	Bolt, 5/16-18 x 1-3/4"	x x
15 461769	Push Arm Assembly (incl. 10, 11, 12)	x x	51 04021-10	Nut, Elastic Stop 5/16-18	x x
16 451240	Rod Weldment, Push Arm	x x	52 482245	Spring, Discharge Chute	x x
17 04001-09	Bolt, Hex Head 5/16-18 x 1"	x x	53 04001-154	Bolt, Hex Head 5/16-18 x 4-3/4"	x x
18 04019-03	Nut, Serrated Flange 5/16-18	x x	54 481625-01	Knob w/stud, 3/8-16 x 1-1/4"	x x
19 45944	Shaft Weldment, Guide Roller	x x	55 424055	Belt Cover	x
20 48038	Roller	x x	56 483112	Spring	x x
21 48224	Bearing	x x	57 483210	Pulley, 5" Idler	x x
22 461632	Idler Arm Assembly (incl. item 21)	x x	58 461295	Discharge Chute	x x
23 04001-136	Bolt, Hex Head 3/8-16 x 1-1/2" Gr. 8	x x	59 04003-12	Bolt, Carr. 5/16-18 x 3/4"	x x
24 04019-04	Nut, Serrated Flange 3/8-16	x x	60 483175	Wear Pad	x x
25 04001-54	Bolt, Hex Head 3/8-16 x 3"	x x	61 04040-04	Flatwasher	x x
26 43660	Pivot, Idler	x x	62 04021-04	Nut, Center Lock 5/16-18	x x
27 04110-03	U-Nut, 3/8-16	x x	63 424411	Bracket, Belt Guide	x x
28 04063-20	Key, 1/4 x 1/4 x 1"	x x	64 451839	Rod, Belt Guide	x x
29 04001-176	Bolt, 5/16-18 x 1-3/4" Gr. 8	x x			
30 43590	Spacer, Spindle	x x			
31 482959	Cutter Blade, 12.20"	x			
483014	Cutter Blade, 14-3/4"	x			
32 04043-06	Flatwasher, 5/8-.688 x .75 x .134 HD	x x			
33 04001-180	Bolt, Hex Head 5/8-11 x 8-1/2"	x			
04001-41	Bolt, Hex Head 5/8-11 x 9-1/2"	x			
34 461776	Spindle Assembly (36")	x			
461663	Spindle Assembly	x			

CUTTER DECK CONTROLS



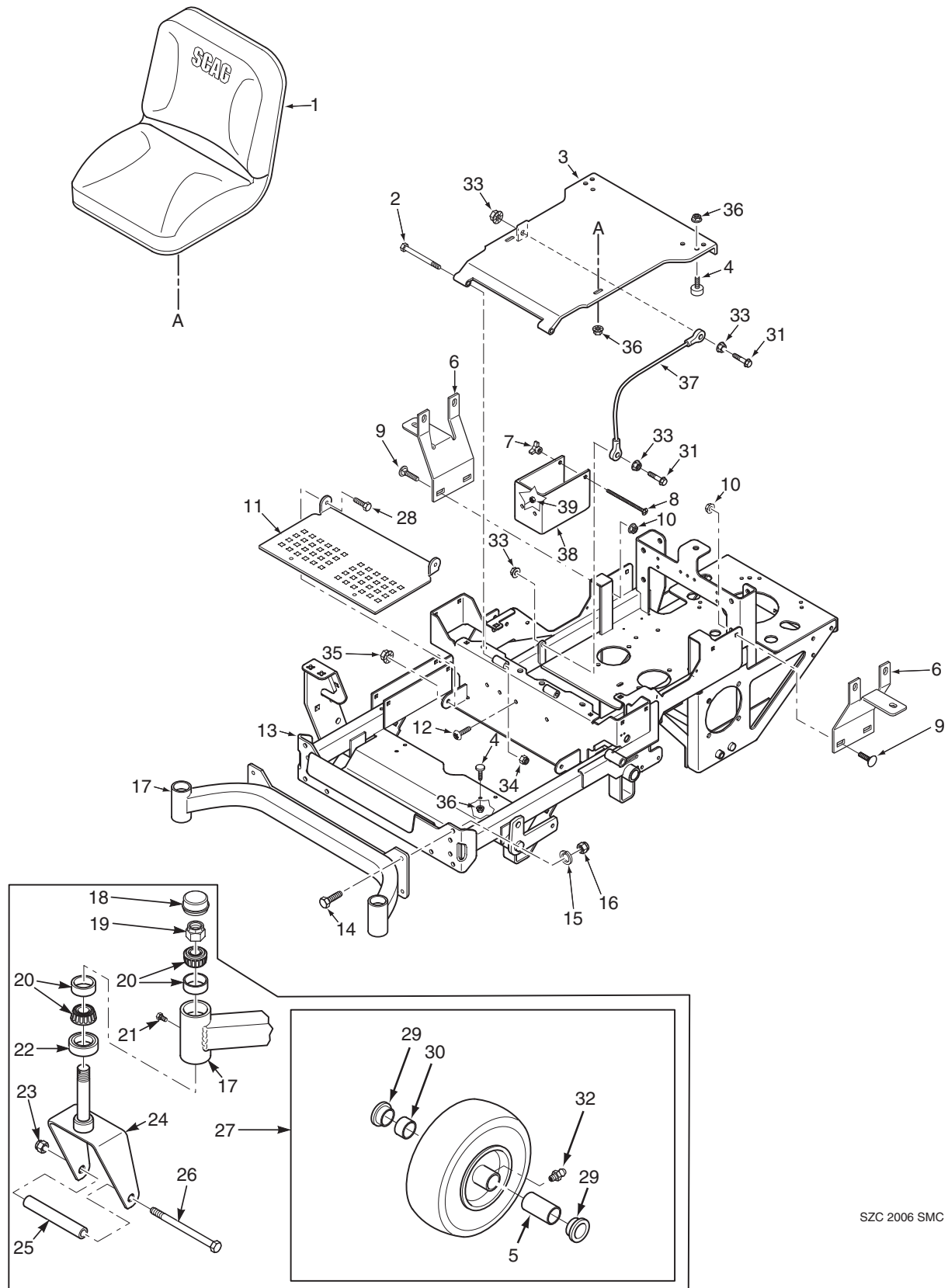
CUTTER DECK

SZC 2005 CDC

CUTTER DECK CONTROLS

Ref. No.	Part No.	Description
1	483136	Link, Deck Lift
2	04020-28	Nut, 1/2-20 UNF LH Thread Jam
3	04020-27	Nut, 1/2-20 UNF RH Jam
4	483134	Rod End, 1/2-20 LH Female
5	04050-10	Ring, Retaining 1/2" External "E"
6	43487	Pin, Deck Lift
7	483062	Slide, Deck Height Adjust
8	451703	Deck Latch Weldment
9	43668	Bushing, .502 O.D.
10	422346	Lock Plate, Deck Lift
11	04014-03	Screw, Cap 5/16-18 x 3" FHHS
12	43666	Spacer, Foot Pedal SZC
13	483135	Rod End, 1/2-20 RH Female
14	04001-145	Bolt, Hex Head 1/2-13 x 3-1/2"
15	04001-31	Bolt, Hex Head 3/8-16 x 2-1/2"
16	04021-09	Nut, Elastic Stop 3/8-16
17	04003-04	Bolt, Carriage 5/16-18 x 1"
18	422381	Guide, Short
19	423463	Bracket, Cutting Height Adjustment
20	04001-77	Bolt, Hex Head 3/8-16 x 3-1/2"
21	04021-09	Nut, Elastic Stop 3/8-16
22	483130	Rod End, 1/2-20 RH Female
23	48114-04	Grease Fitting, 1/4-28 Self Tap
24	43432	Spacer
25	04041-07	Flatwasher, 3/8-.391 x .938 x .105
26	04019-04	Nut, Serr. Flange 3/8-16
27	04067-09	Pin
	481547	Lanyard
28	04021-09	Nut, Elastic Stop 3/8-16
29	04062-04	Hair Pin Cotter, .177 x 3-1/4"
30	422380	Guide, Long
31	04019-04	Nut, Serr. Flange 3/8-16
32	483132	Link, Lift 1/2-20 x 14.18"
33	483131	Rod End, 1/2-20 LH Female
34	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"
35	48540	Chain
36	04021-23	Nut, Center Lock 5/8-11

SHEET METAL COMPONENTS

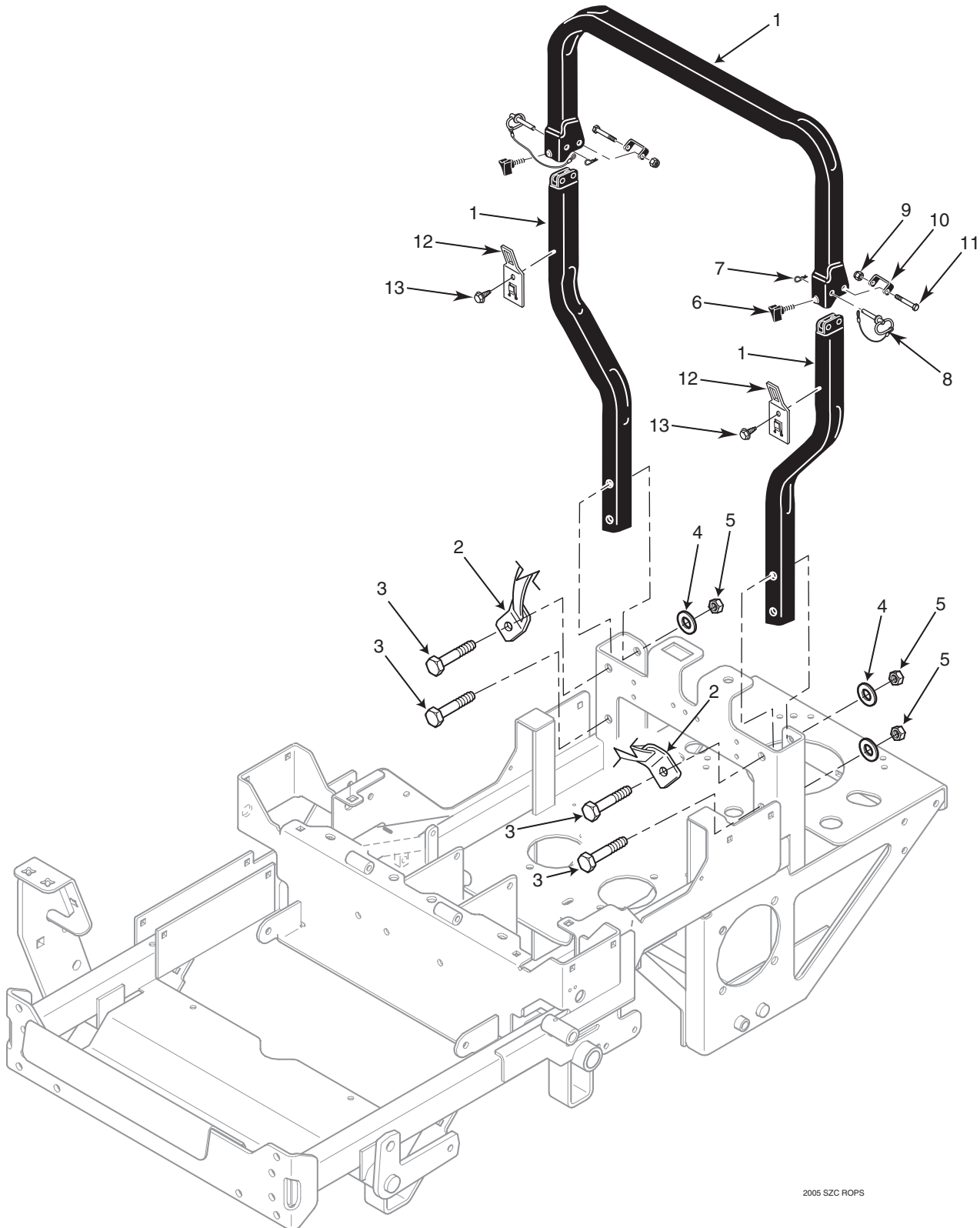


SZC 2006 SMC

SHEET METAL COMPONENTS

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	483116	Seat Assembly	31	04001-59	Bolt, Hex Head 1/4-20 x 1-1/4"
2	04001-51	Bolt, Hex Head 3/8-16 x 3-3/4"	32	48114-05	Grease Fitting, 1/4-28 Straight
3	451732	Seat Mounting Base Weldment	33	04019-02	Nut, Serr. Flange 1/4-20
4	481284	Bumper, Rubber	34	04021-10	Nut, Elastic Stop 5/16-18
5	481769	Roller Bearing, .625 x 3-1/4"	35	04021-09	Nut, Elastic Stop 3/8-16
6	424200	Bracket, Fuel Tank Mounting	36	04019-03	Nut, Serr. Flange 5/16-18
7	04029-01	Wing Nut, 1/4-20	37	48566	Cable, Seat Stop
8	04003-39	Bolt, Carriage 1/4-20 x 6"	38	424058	Battery Box
9	04003-12	Bolt, Carriage 5/16-18 x 3/4"	39	04019-04	Nut, Serr. Flange 3/8-16
10	04019-03	Nut, Serr. Flange 5/16-18			
11	423557	Foot Plate			
12	04104-01	Bolt, Torx 3/8-16 x 1"			
13	461835	Mainframe Weldment			
14	04001-28	Bolt, Hex Head 7/16-14 x 1-1/4"			
15	04030-05	Lockwasher, 7/16"			
16	04021-11	Nut, Elastic Stop 7/16-14			
17	451728	Caster Support Weldment - 36"			
	451729	Caster Support Weldment - 42"			
18	481559	Cap, Grease			
19	04021-20	Nut, Elastic Stop 1"-14 Jam			
20	48668	Bearing w/Race			
21	482028-01	Plug, 1/4-28 Self Tap			
22	481025	Seal, 2" O.D. x 1.625 I.D.			
23	04021-07	Nut, Elastic Stop 1/2-13			
24	451727	Caster Yoke Weldment			
25	43511	Sleeve, Caster Wheel			
26	04001-80	Bolt, Hex Head 1/2-13 x 6-1/2"			
27	9276	Caster Wheel Assy. (incl. 5, 29, 30, 32)			
28	04001-19	Bolt, Hex Head 3/8-16 x 1"			
29	481770	Bearing, Oilite			
30	481846	Roller Bearing, .625 x 1"			

SZC ROLL-OVER PROTECTION SYSTEM

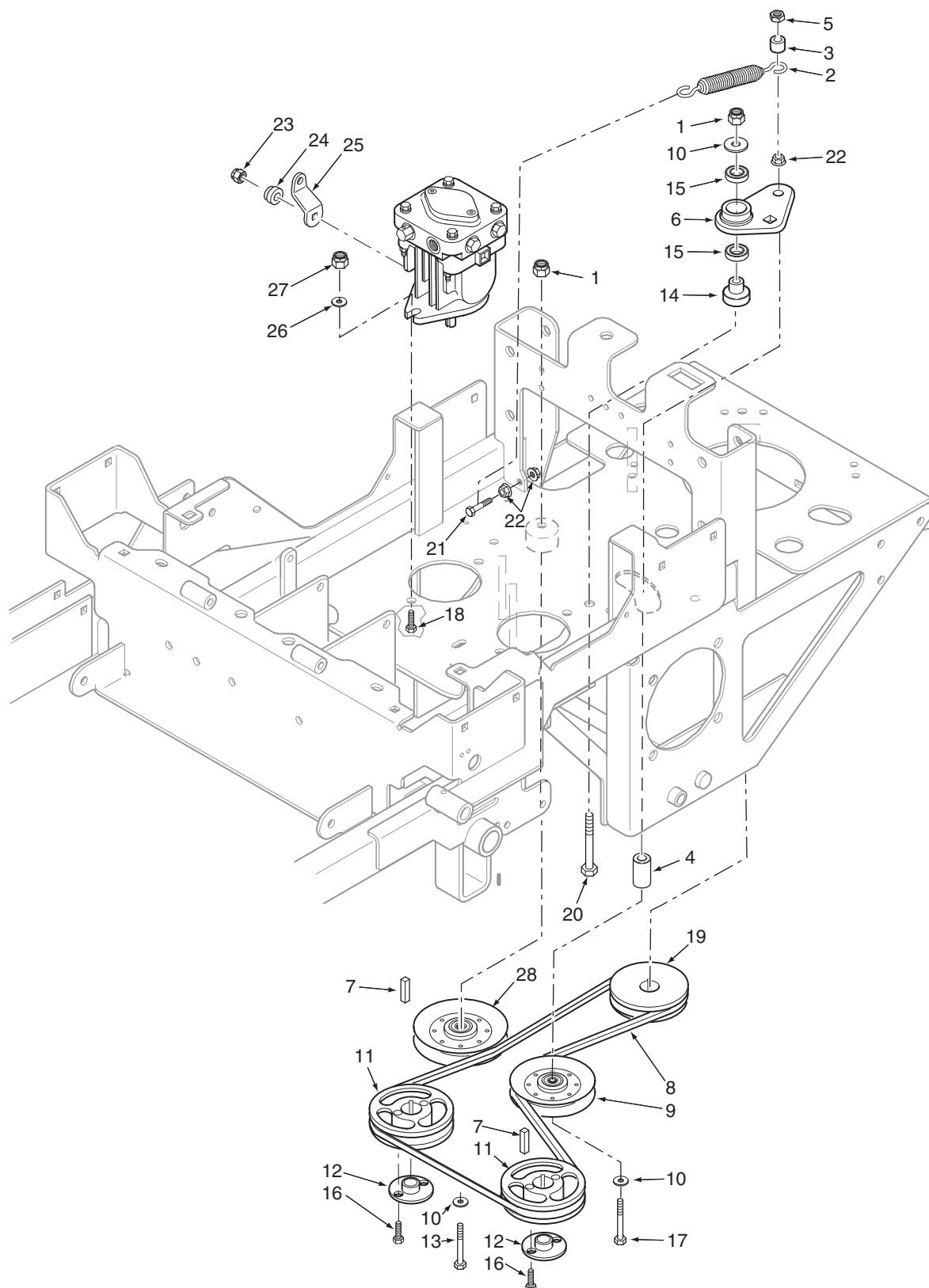


2005 SZC ROPS

SZC ROLL-OVER PROTECTION SYSTEM

Ref. No.	Part No.	Description
1	483140	SZC ROPS
2	483150	Seat Belt, ROPS
3	04001-145	Bolt, Hex Head 1/2-13 x 3-1/2"
4	04040-13	Flatwasher, 1/2-.562 x 1.375 x .109
5	04021-19	Nut, Center Lock 1/2-13
6	483301	Thumb Screw, 5/16-18 NC x 3-4"
7	04062-06	Hair Pin, Cotter
8	483262	Pin
9	04021-19	Nut, Center Lock 1/2-13
10	424407	Bracket, Stop
11	04001-145	Bolt, Hex Head 1/2-13 x 3-1/2"
12	424400	Bracket, Seat Belt Hanger
13	04011-13	Screw, 1/4-20 x 3/4"

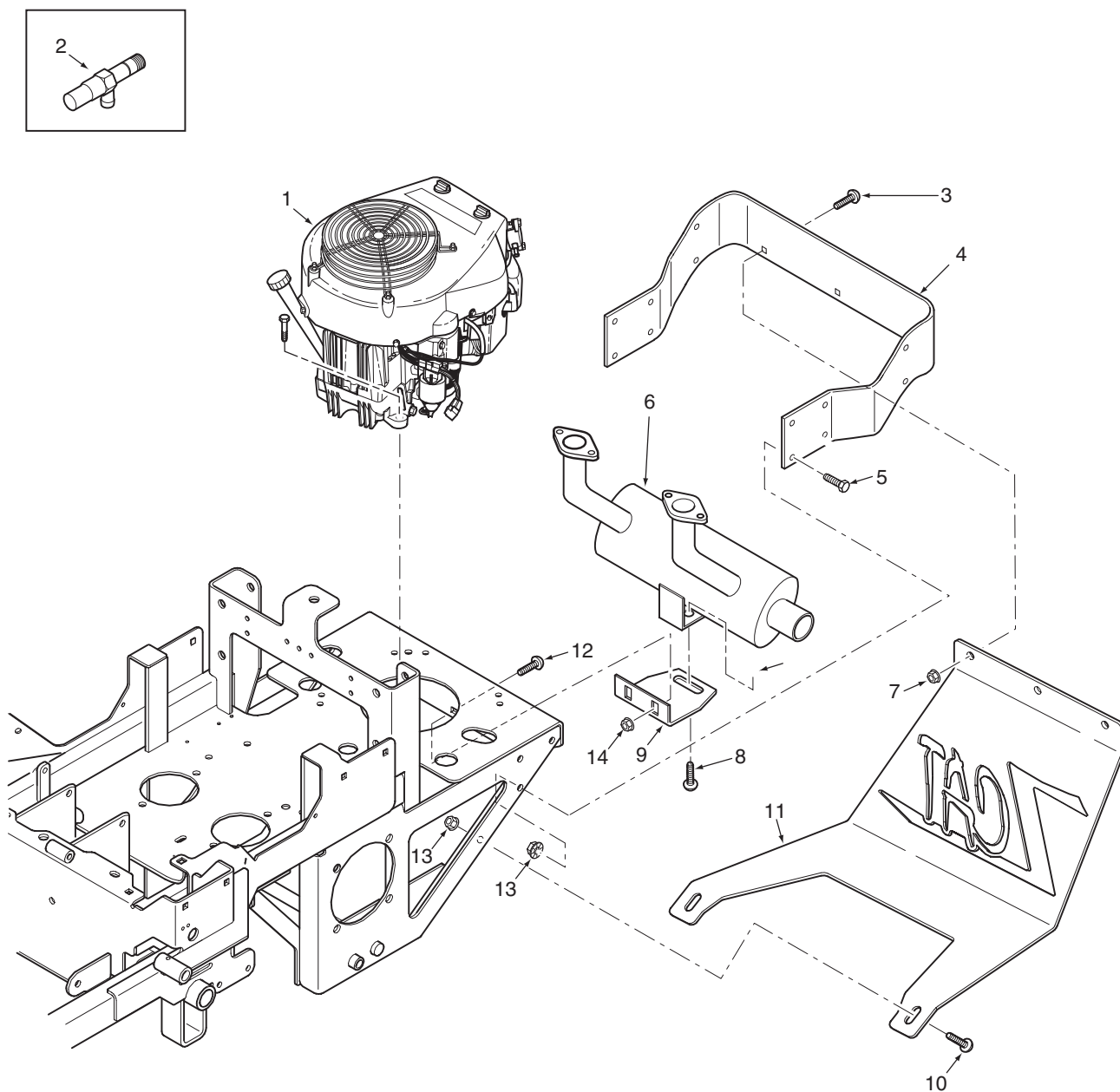
DRIVE SYSTEM COMPONENTS



DRIVE SYSTEM COMPONENTS

Ref. No.	Part No.	Description
1	04021-09	Nut, Elastic Stop 3/8-16
2	483088	Spring, SZC Pump Drive
3	43212	Sleeve
4	43674	Spacer, Pump Idler
5	04021-05	Nut, Center Lock 3/8-16
6	49922	Idler Arm Assembly, Pump Drive
7	04063-14	Key, 5 x 5 x 25mm
8	483164	Belt, Pump Drive SZC
9	483208	Pulley, Idler 3" Dia.
10	04043-04	Flatwasher, 3/8-.391 x .938 x .105 HD
11	482649	Pulley, 5.45 O.D. Tapered Bore
12	482085	Hub, Tapered, 15mm Bore
13	04001-45	Bolt, Hex Head 3/8-16 x 2"
14	43503	Pivot, Idler Short
15	48224	Bearing
16	04001-172	Bolt, Hex Head 1/4-20 x 1" Grade 8 Black
17	04001-62	Bolt, Hex Head 3/8-16 x 3-1/4"
18	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"
19	482968	Pulley, 5.45" Dia. 1" Bore
20	04001-31	Bolt, Hex Head 3/8-16 x 2-1/2"
21	04001-136	Bolt, Hex Head 3/8-16 x 1-1/4 Grade 8 Black
22	04019-04	Nut, Serr. Flange 3/8-16
23	04021-12	Nut, Center Lock 5/16-24
24	483123	Retainer, Pump Lever
25	424061	Control Lever, Pump
26	04043-04	Flatwasher, 3/8-.391 x .938 x .105
27	04021-09	Nut, Elastic Stop 3/8-16
28	483212	Pulley, Idler

ENGINE AND ATTACHING PARTS

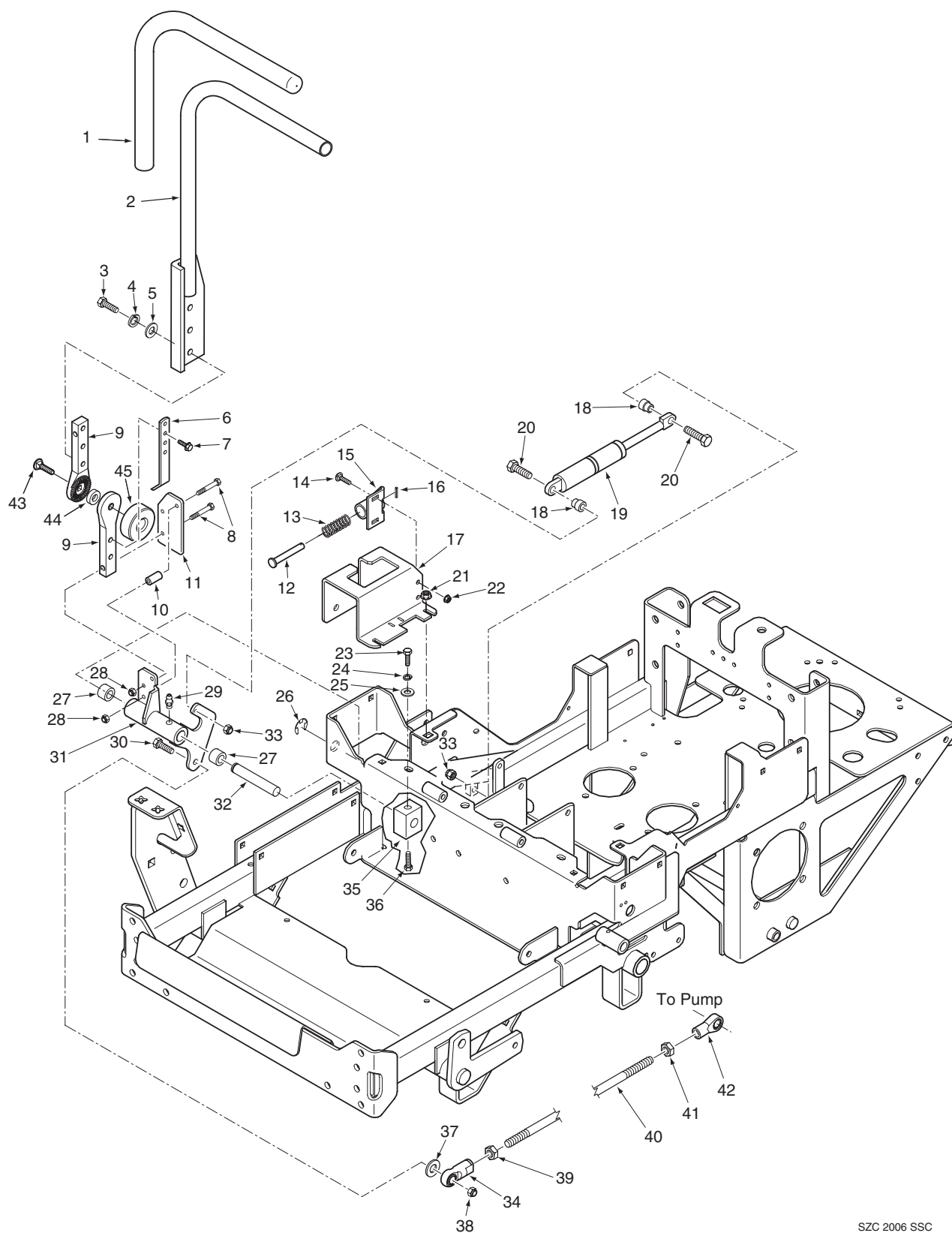


SZC 2005 EAPKA

ENGINE AND ATTACHING PARTS

Ref. No.	Part No.	Description
1	483196	Engine, Honda 16hp
	482931	Engine, Kawasaki 17hp (FH541V-AS36)
	483024	Engine, Kawasaki 19hp (FH580V-AS33)
2	482349	Extension, Oil Drain 4"
3	04104-01	Bolt, Torx 3/8-16 x 1"
4	424014	Bumper, Rear
5	04001-19	Bolt, Hex Head 3/8-16 x 1"
6	483102	Muffler, SZC Kawasaki
	483236	Muffler, SZC Honda
7	04019-04	Nut, Serr. Flange 3/8-16
8	04011-12	Bolt, 5/16-18 x 3/4" Self Tap
9	424133	Mounting Bracket, Muffler
10	04104-01	Bolt, Torx 3/8-16 x 1"
11	424072	Skidplate
12	04003-12	Bolt, Carriage 5/16-18 x 3/4"
13	04019-04	Nut, Elastic Stop 3/8-16
14	04019-03	Nut, Elastic Stop 5/16-18
15	04003-12	Bolt, Carriage 5/16-18 x 3/4"

STEERING COMPONENTS

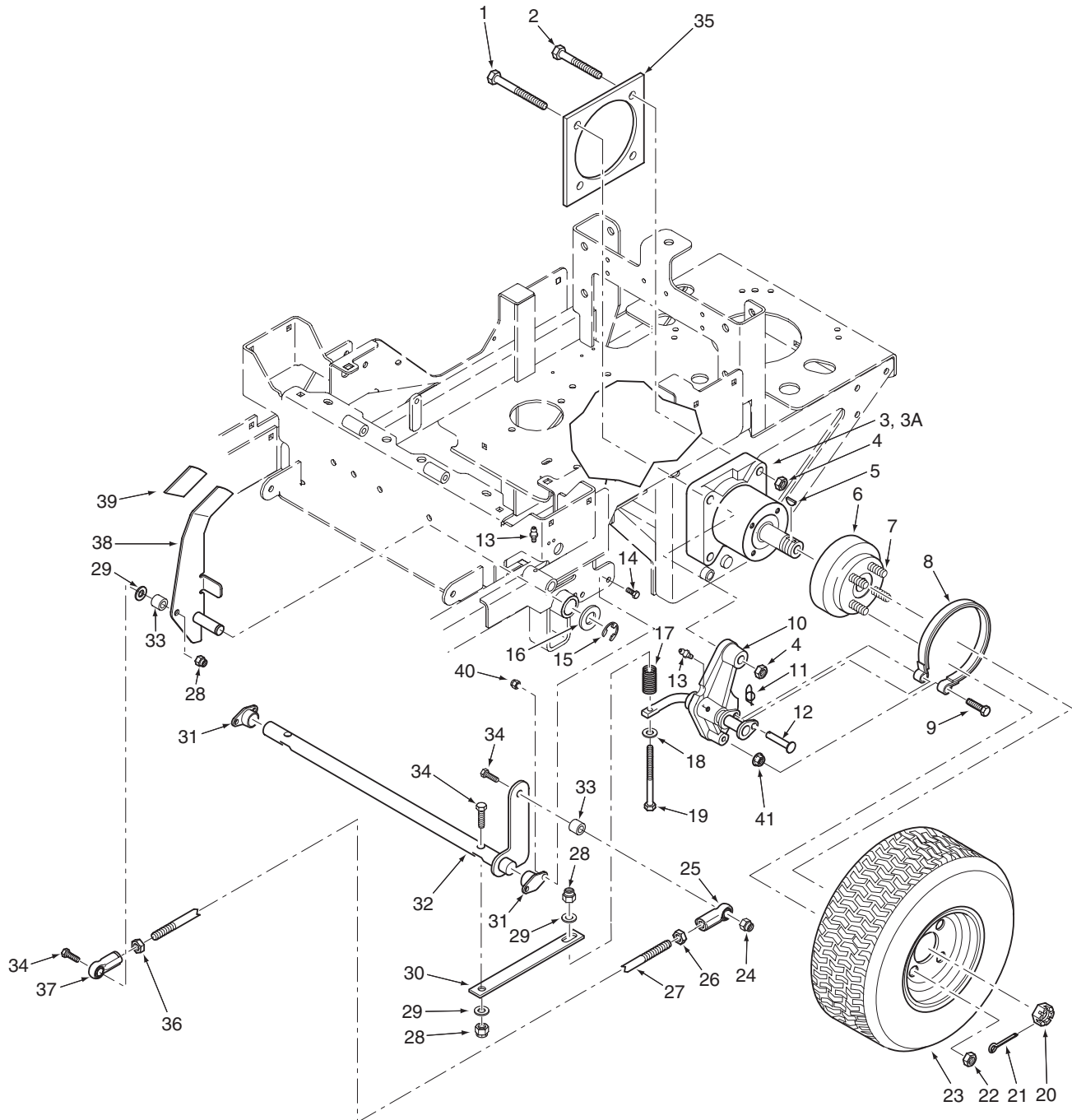


SZC 2006 SSC

STEERING COMPONENTS

Ref. No.	Part No.	Description
1	482340	Grip, Handle Bar
2	461914	Handle Bar, LH (Includes item 1)
	461923	Handle Bar, RH (Includes item 1)
3	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"
4	04030-04	Lock Washer, 3/8"
5	04041-07	Flatwasher, 3/8-.391 x .938 x .105
6	423057	Bracket, Switch Actuator
7	04017-16	Bolt, Hex Serr. Flange 5/16-18 x 3/4"
8	04001-17	Bolt, Hex Head 5/16-18 x 2"
9	483238	Control Lever
10	43559	Spacer, Control
11	423599	Plate, Control Lever
12	43477	Pin Retainer
13	481389	Spring
14	04003-02	Bolt, Carr. 1/4-20 x 3/4"
15	45918	Bracket, Control Return
16	04060-01	Roll Pin, Spring 5/32 x 3/4"
17	461770	Control Bracket with Decal, L.H.
	461771	Control Bracket with Decal, R.H.
18	43602	Spacer, Pump Dampener
19	482452	Gas Damper
20	04001-12	Bolt, Hex Head 5/16-18 x 1-3/4"
21	04019-03	Nut, Serr., Flange, 5/16-18
22	04021-08	Nut, Elastic Stop 1/4-20
23	04001-18	Bolt, Hex Head 3/8-16 x 3/4"
24	04030-04	Lock Washer, 3/8"
25	04041-07	Flatwasher, 3/8-.391 x .938 x .105
26	04050-02	Retaining Ring, 3/4" Ext.
27	48100-06	Bushing, .753 ID
28	04021-10	Nut, Elastic Stop 5/16-18
29	48114-04	Grease Fitting, 1/4-28 Self Tap
30	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"
31	49921	Linkage Bellcrank Assembly R.H.(Incl. Items 27, 29)
	49920	Linkage Bellcrank Assembly L.H.(Incl. Items 27, 29)
32	43616	Shaft, Steering Control
33	04021-10	Nut, Elastic Stop 5/16-18
34	482330	Rod End, 3/8-24 RH Female
35	482099	Block, Clamping
36	04001-19	Bolt, Hex Head 3/8-16 x 1"
37	04041-07	Flatwasher, 3/8-.391 x .938 x .105
38	04021-09	Nut, Elastic Stop 3/8-16
39	04020-14	Nut, 3/8-24 RH Thread
40	483133	Link, Pump 3/8-24 x 10.89"
41	04020-17	Nut, 3/8-24 UNF-2B LH Thread
42	482331	Rod End, 3/8-24 LH Thread
43	04003-05	Bolt, Carriage 3/8-16 x 1-1/2"
44	483250	Rubber Spacer
45	483269	Knob

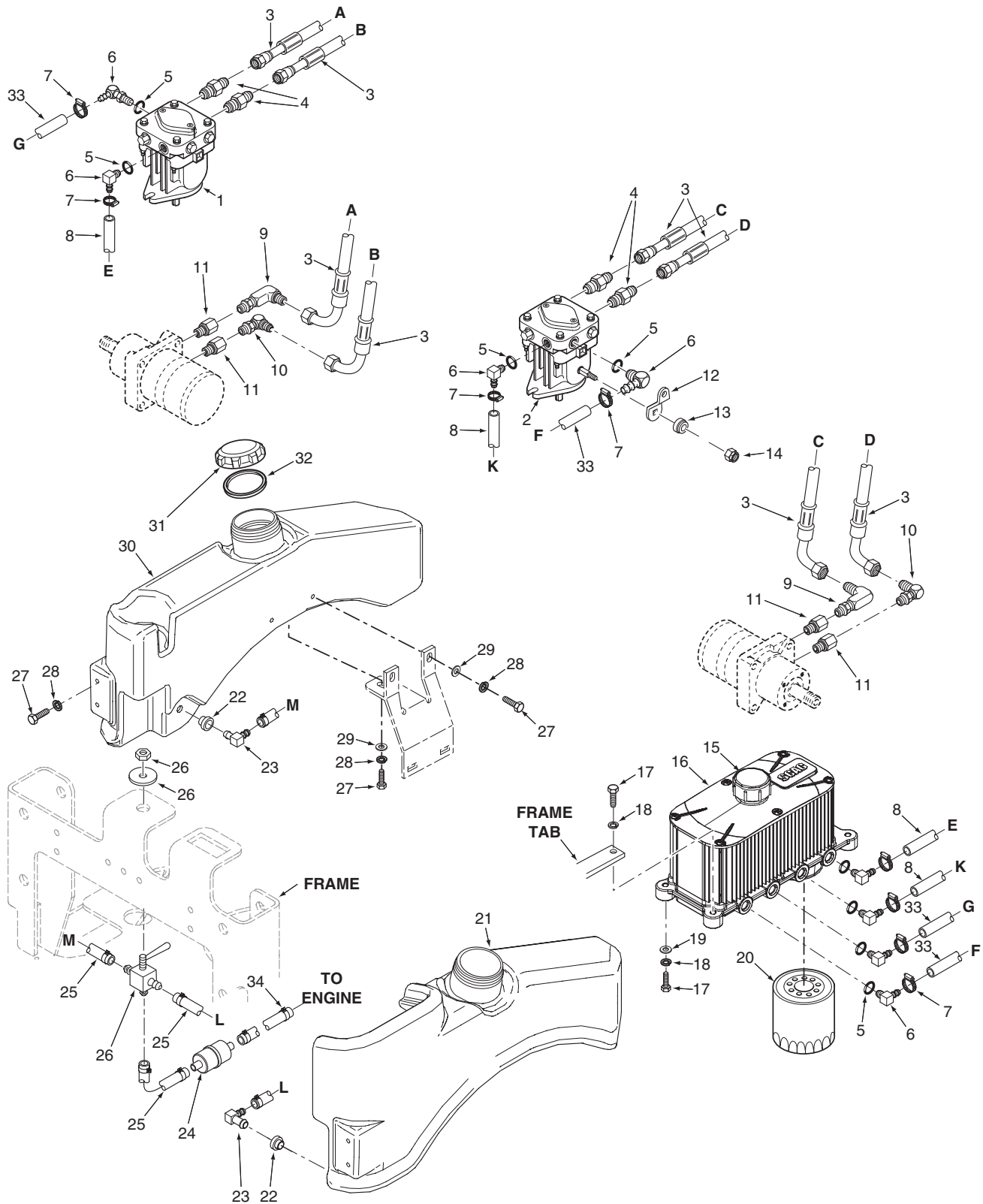
BRAKE COMPONENTS



BRAKE COMPONENTS

Ref. No.	Part No.	Description
1	04001-163	Bolt, Hex Head 1/2-13 x 3-3/4"
2	04001-52	Bolt, Hex Head 1/2-13 x 2-1/2"
3	483190	Wheel Motor, L.H. - Hydro-Gear
3A	483191	Wheel Motor, R.H. - Hydro-Gear
4	04021-19	Nut, 1/2-13 Center Lock
5	04063-25	Key, Woodruff 5/16 x 1"
6	461438	Wheel Hub Assembly
7	04008-01	Bolt, Serr. Flange 1/2-20 x 1.563"
8	481601	Brake Band Assembly
9	04001-31	Bolt, Hex Head 3/8-16 x 2-1/2"
10	451730	Brake Linkage Weldment, L.H. SZC
	451731	Brake Linkage Weldment, R.H. SZC
11	04069-01	Pin, Rue Cotter 3/8 Dia.
12	04064-16	Clevis Pin, 3/8 x 1.93"
13	48114-04	Grease Fitting, 1/4-28
14	04001-08	Bolt, Hex Head 5/16-18 x 3/4"
15	04050-01	Retaining Ring, .625 Ext.
16	04043-06	Flatwasher, 5/8-.688 x 1.75 x .134
17	483124	Spring, Brake
18	04043-04	Flatwasher, 3/8-.391 x .938 x .105 HD
19	04001-77	Bolt, Hex Head 3/8-16 x 3-1/2"
20	48680	Nut, Hex Castle 1.0-20 UNEF
21	04061-06	Cotter Pin, 9/64 x 1-1/2"
22	04028-02	Lug Nut, 1/2-20
23	482185	Wheel Assembly, 23 x 8.5-12 4 Ply (36")
	482186	Rim w/Valve Stem (36")
	481833	Tire, 23 x 8.5-12 4 Ply (36")
	482413	Wheel Assembly, 23 x 9.5-12 4 Ply (42")
	482414	Rim w/Valve Stem (42")
	482194	Tire, 23 x 9.5-12 4 Ply (42")
24	04021-09	Nut, Elastic Stop 3/8-16
25	483128	Rod End, 3/8-24 R.H. Female
26	04020-25	Nut, 3/8-24 UNF Jam
27	483129	Link, Brake 3/8-24 x 8-5/8"
28	04021-09	Nut, Elastic Stop 3/8-16
29	04043-04	Flatwasher 3/8-.391 x .938 x .105 HD
30	483111	Spring, Flat Brake
31	482061	Bushing, Self Align
32	451733	Brake Shaft Weldment, SZC
33	43063	Spacer
34	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"
35	423279	Plate Weldment, Motor Backing
36	04020-26	Nut, 3/8-24 UNF L.H. Jam
37	483127	Rod End, 3/8-24 L.H. Female
38	461509	Brake Lever (includes item 39)
39	482102	Grip, Brake Lever
40	04021-10	Nut, Elastic Stop 5/16-18
41	04019-04	Nut, Serr. Flange 3/8-16

FUEL AND HYDRAULIC SYSTEM

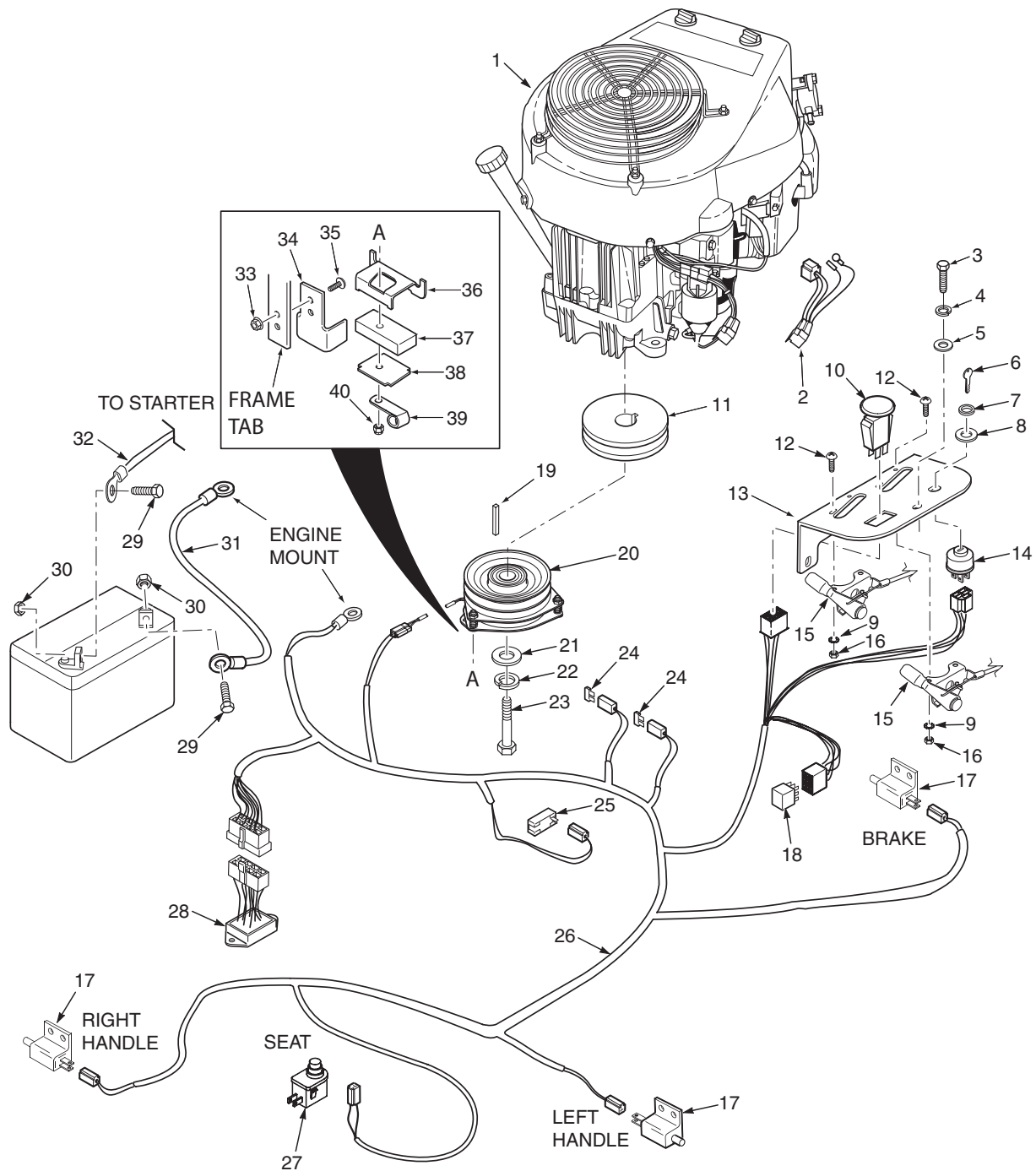


FUEL AND HYDRAULIC SYSTEM

Ref. Part No. No.	Description	Ref. Part No. No.	Description
1 483106	Pump, R.H. BDP-10A (PG-1GCC-D11X-XXXX)	18 04030-03	Lockwasher, 5/16" Spring
2 483105	Pump, L.H. BDP-10A (PG-1JCC-D11X-XXXX)	19 04040-15	Flatwasher, 5/16-.375 x .875 x .083
3 482994	Hose Assembly, Wheel Motor SZC	20 48462-01	Filter, Spin On
4 48572-04	Fitting, 1/2" JIC x 1/2" O-Ring	21 461828	Fuel Tank, L.H. SZC
5 48603-06	O-Ring	22 48309	Tank Bushing
6 482266-01	Elbow, 90 Degree O-Ring 9/16-18 x 3/8 Hose	23 481602	Elbow, 90 Degree
7 48136-13	Clamp, Hose .69 Max Dia.	24 **	Fuel Filter
8 48811	Hose, 3/8" Pushlock (order by inch)	25 48058	Fuel Hose, 1/4 ID
9 481761-01	Elbow, 90 Degree JIC to O-Ring	26 482212	Valve, Fuel Shutoff
10 48350-02	Elbow, 90 Degree 1/2 x 1/2" JIC to O-Ring	27 04001-08	Bolt, Hex Head 5/16-18 x 3/4"
11 48938-02	O-Ring Bushing, 5/8"	28 04030-03	Lockwasher, 5/16
12 424061	Control Lever, Pump	29 04040-15	Flatwasher, 5/16-.375 x .875 x .083
13 483123	Retainer, Pump Lever	30 461829	Fuel Tank, R.H. SZC
14 04021-12	Nut, Center Lock 5/16-24	31 482547	Cap, Fuel Tank (incl. item #32)
15 483094	Cap, Oil Reservoir	32 482774	Gasket, Gas Tank Cap
16 461752	Oil Reservoir (incl. items 6, 15, 20)	33 483146	Hose, 3/8" Pushlock Gray (order by inch)
17 04001-09	Bolt, Hex Head 5/16-18 x 1"	34 48059-01	Clamp, Fuel Hose 1/4 Hose ID

** Available through the individual engine manufacturer.

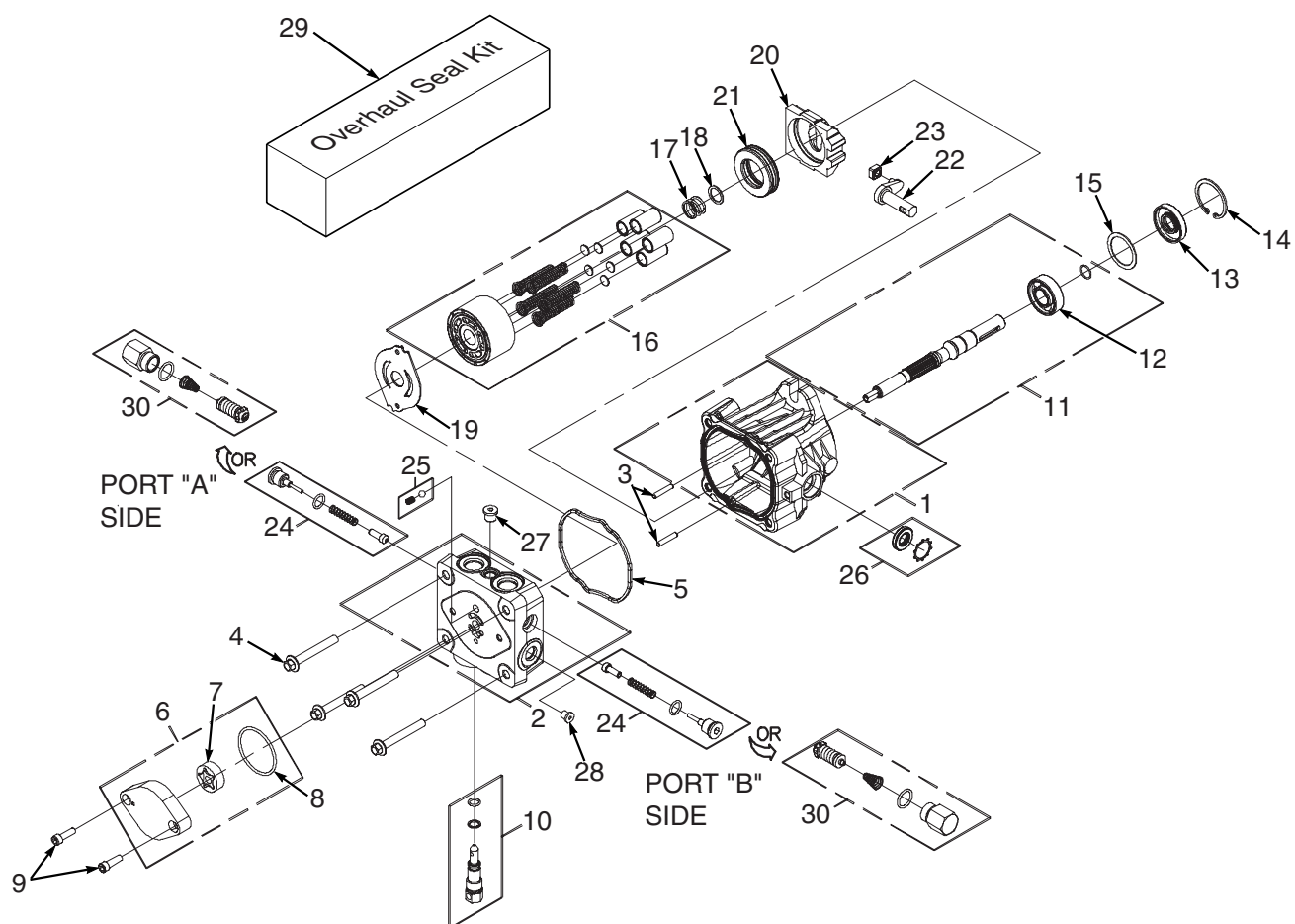
ELECTRICAL SYSTEM



ELECTRICAL SYSTEM

Ref. No.	Part No.	Description
1	483196	Engine, Honda 16hp
	482931	Engine, Kawasaki 17hp (FH541V-AS36)
	483024	Engine, Kawasaki 19hp (FH580V-AS33)
2	483103	Wire Harness Adapter, SZC Kawasaki
	483103	Wire Harness Adapter, SZC Honda
3	04001-08	Bolt, Hex Head 5/16-18 x 3/4"
4	04030-03	Lockwasher, 5/16
5	04040-15	Flatwasher, 5/16-.375 x .875 x .083
6	48017-02	Key, Ignition
7	48017-04	Nut, Hex 5/8-32
8	48017-03	Lockwasher, 5/8" Internal
9	04031-01	Lock Washer, #10 External Tooth
10	483162	Switch, PTO
11	482968	Pulley, 5.45" Dia. 1" Bore
12	04010-12	Screw, #10-32 x 3/4"
13	461836	Instrument Panel
14	48798	Switch, Ignition
15	483168	Control Cable
16	04020-01	Nut, Hex #10-32
17	481637	Switch, N/O
18	483013	Relay
19	04063-23	Key, 1/4 x 1/4 x 3-1/4"
20	461772	Clutch Assembly, GT2.5 - 1" Bore (incl. items 33, 34, 35, 36, 37, 38, 39, 40)
21	04041-28	Flatwasher, 7/16-.469 x 1.75 x .25
22	04030-05	Lockwasher, 7/16 Spring
23	04102-04	Bolt, Hex Head 7/16-20 x 2-1/2" w/Patch
24	48298	Fuse, 20 amp
25	483072	Hourmeter
26	483020	Wire Harness, SZC
27	481638	Switch, Seat
28	483029	Electric Module
29	04001-44	Bolt, Hex Head 1/4-20 x .5"
30	04020-02	Nut, Hex 1/4-20
31	48029-15	Battery Cable, Negative Black
32	48029-12	Battery Cable, Positive Red
33	04021-10	Nut, Elastic Stop 5/16-18
34	421370	Plate, Clutch Anti-Rotation
35	04003-04	Bolt, Carriage 5/16-18 x 1"
36	422533	Retainer, Clutch
37	481716	Rubber Pad, Clutch Stop
38	422534	Plate, Backing
39	48030-09	Clamp, Cable 1/2" ID
40	04021-10	Nut, Elastic Stop 5/16-18

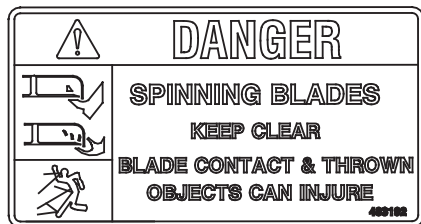
HYDRAULIC PUMP ASSEMBLY



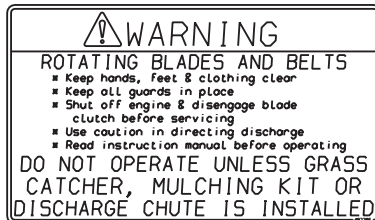
HYDRAULIC PUMP ASSEMBLY

Ref. No.	Part No.	Description
1	HG 70516	Housing Kit
2	HG 70573	End Cap Kit
3	HG 50641	Straight Headless Pin
4	HG 50969	Hex Flange Bolt, M8-1.25 x 60mm
5	HG 51232	Housing O-Ring
6	HG 2513027	Charge Pump Kit
7	HG 50273	Gerotor Assembly
8	HG 9004101-1340	O-Ring
9	HG 50095	Socket Head Screw, M6 x 1.0-20mm
10	HG 2513030	Bypass Valve Kit
11	HG 70521	Pumpshaft Kit
12	HG 50315	Ball Bearing, 17 x 40 x 12
13	HG 51161	Lip Seal
14	HG 50329	Retaining Ring
15	HG 50951	Spacer
16	HG 70331	Cylinder Block Kit
17	HG 2003014	Block Spring
18	HG 2003017	Block Thrust Washer
19	HG 51444	Valve Plate
20	HG 2003087	Swash Plate
21	HG 50551	Ball Thrust Bearing
22	HG 50807	Trunnion Arm
23	HG 2000015	Slot Guide
24	HG 2510062	Check Valve Kit (.024" Orifice) port "A" on Left Hand Pump, port "B" on Right Hand Pump
25	HG 70403	Charge Relief Kit
26	HG 2513043	Trunnion Seal with Retainer
27	HG 9005110-4400	Straight Thread Plug
28	HG 9005110-3100	Straight Thread Plug
29	HG 70525	Overhaul Seal Kit
30	HG 70589	System Check Relief Kit, port "B" on Left Hand Pump, port "A" on Right Hand Pump

REPLACEMENT DECALS AND INFORMATION PLATES



1



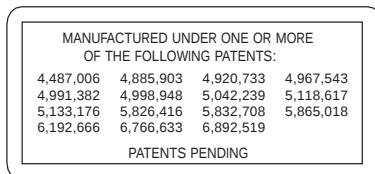
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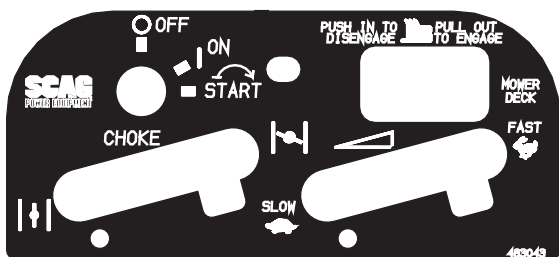
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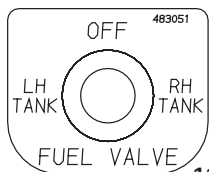
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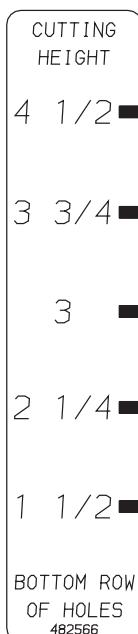
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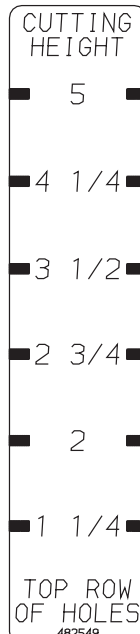
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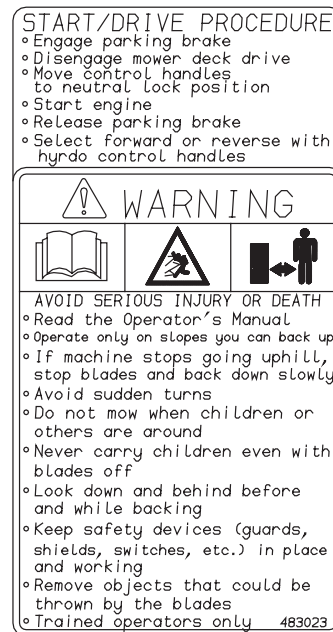
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18



4

REPLACEMENT DECALS AND INFORMATION PLATES

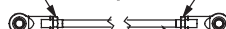
Ref. No.	Part No.	Description
1	483206	Decal, Danger-Spinning Blades
2	482286	Decal, Warning-Rotating Blades
3	483059	Decal, 36 Advantage
	483060	Decal, 42 Advantage
4	483023	Decal, Fuel Tank Start/Drive
5	483044	Decal, Patents
6	482100	Decal, Traction Control
7	481971	Decal, Heavy Duty Commercial
8	48404	Decal, Metalcraft - Made in USA
9	481039	Decal, Belt Cover
10	483163	Decal, Instrument Panel
11	483051	Decal, Fuel Shutoff
12	482566	Decal, Cutting Height Bottom Row of Holes
13	483026	Decal, Front SZC
14	483061	Decal, Seat Support
15	483027	Decal, Rear SZC
16	482166	Decal, Front Footplate
17	482165	Decal, Discharge Chute
18	482549	Decal, Cutting Height Top Row of Holes

IMPORTANT ADJUSTMENT PROCEDURES

READ OPERATOR'S MANUAL FOR MORE DETAILS
Check tire pressure - (Drive tires-12 psi)
- (Caster tires-25 psi)

NEUTRAL ADJUSTMENT

Loosen jam nuts



Rotate turnbuckle

With an operator in the seat, engine running, control lever in neutral and the parking brake disengaged - adjust control linkage. Loosen jam nuts. If wheel rotates forward, adjust turnbuckle CW. If wheel rotates rearward, adjust turnbuckle CCW. Adjust until drive wheel stops turning. Tighten jam nuts. Repeat procedure until proper Neutral Adjustment is obtained.

TRACKING ADJUSTMENT

If the machine pulls to the right, adjust LH control linkage CW to slow left wheel. If the machine pulls to the left adjust RH control linkage CW to slow right wheel. Readjust neutral if necessary.

FREE WHEEL OPERATION

To move machine without running the engine, rotate both dump valves located at the LH side of the pumps CCW 1/2 turn to "freewheel" positions. Return dump valves to original position to operate the mower. Tighten to 7-10 Ft-Lbs.

HYDRAULIC FLUID LEVEL

Check hydraulic fluid level while fluid is cool. Fluid level should be between add & full marks on the dipstick. Fill with SAE 20W50 motor oil only.

IMPORTANT

Do not overfill. Room for hot fluid expansion must be allowed or resulting expansion may cause leaks in the system.

483061

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483027

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483059

3

482166

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WARNING

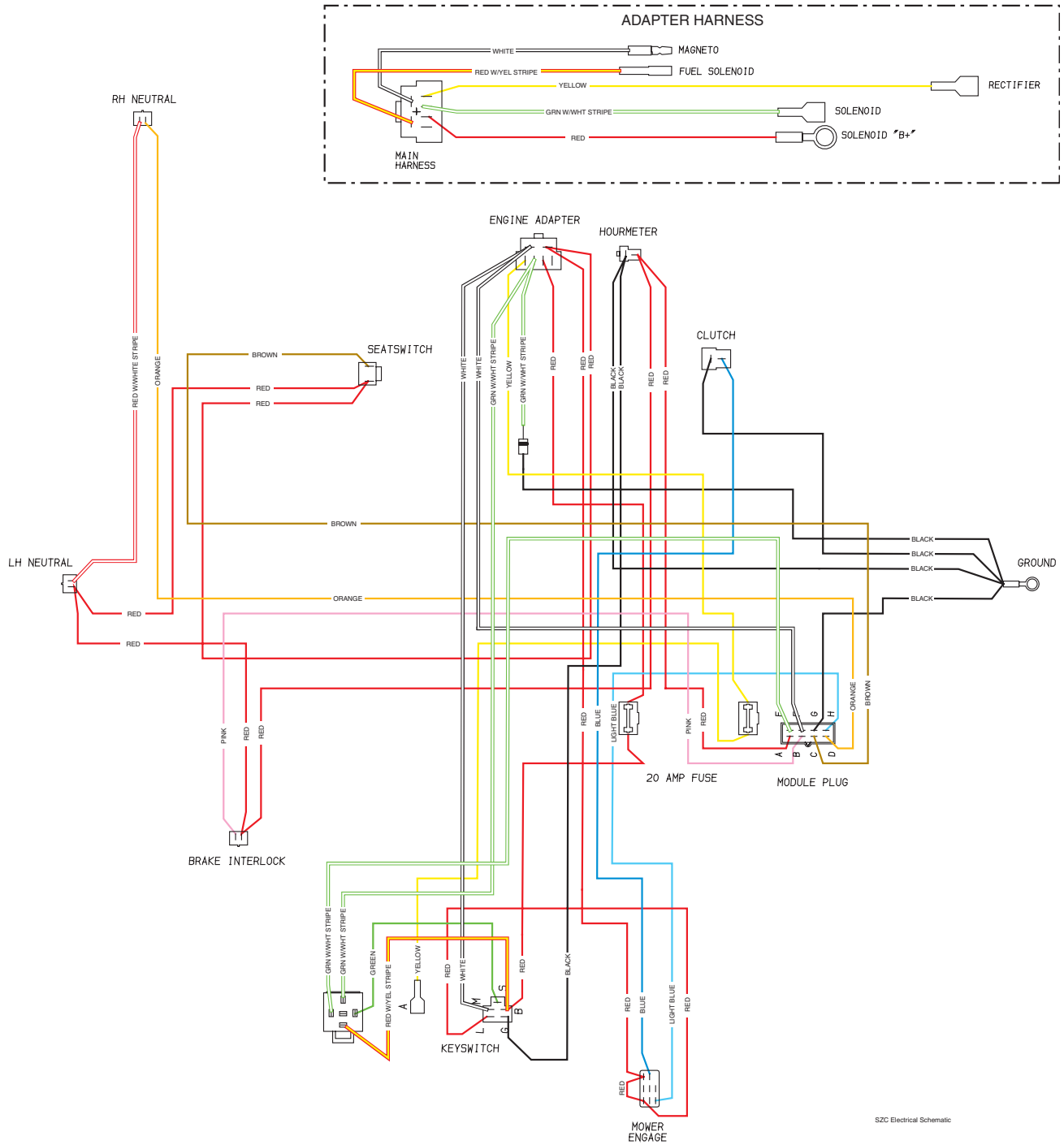
DO NOT OPERATE WITHOUT DISCHARGE CHUTE, MULCHING KIT, OR ENTIRE GRASS CATCHER INSTALLED

482165

17

SZC 2005 RDP2

ELECTRICAL SCHEMATIC



SZC Electrical Schematic